

# Steering System (Power Steering)

PERIODIC MAINTENANCE SERVICES

## 24. Steering System (Power Steering)

### A: INSPECTION

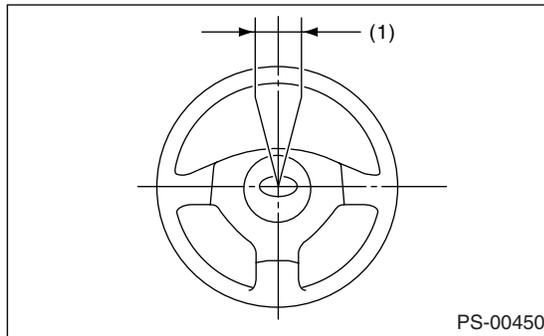
#### 1. STEERING WHEEL

- 1) Set the steering wheel in a straight-ahead position, and check the wheel spokes to make sure they are correctly set in their specified positions.
- 2) Lightly turn the steering wheel to the left and right to determine the point where front wheels start to move.

Measure the distance of the movement of steering wheel at the outer periphery of wheel.

#### **Steering wheel free play:**

**0 — 17 mm (0 — 0.67 in)**



(1) Steering wheel free play

Move the steering wheel vertically toward the shaft to ascertain if there is play in the direction.

#### **Maximum permissible play:**

**0.5 mm (0.020 in)**

- 3) Drive the vehicle and check the following items during operation.

##### (1) Steering force:

The effort required for steering should be smooth and even at all points, and should not vary.

##### (2) Pulled to one side:

Steering wheel should not be pulled to either side while driving on a level surface.

##### (3) Wheel runout:

Steering wheel should not show any sign of runout.

##### (4) Return factor:

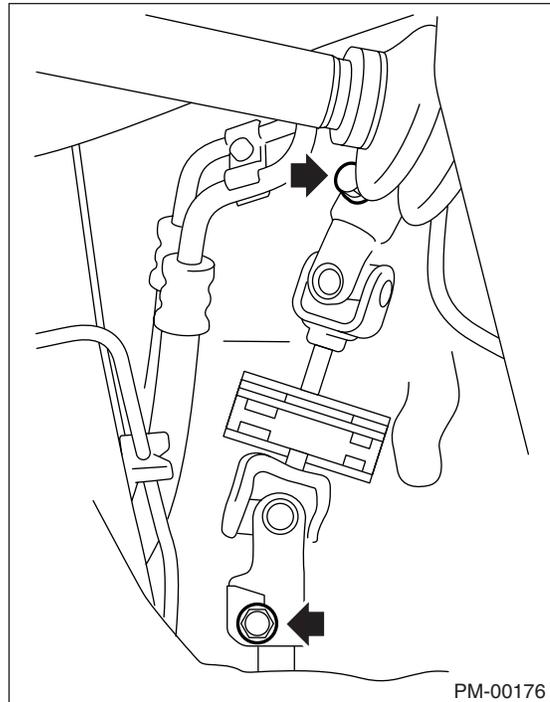
Steering wheel should return to its original position after it has been turned and then released.

#### 2. STEERING SHAFT JOINT

When the steering wheel free play is excessive, disconnect the universal joint of steering shaft and check it for any play and yawing torque (at the point of the crossing direction). Also inspect for any damage to sealing or worn serrations. If the joint is loose, retighten the mounting bolts to the specified torque.

#### **Tightening torque:**

**24 N·m (2.4 kgf-m, 17.4 ft-lb)**



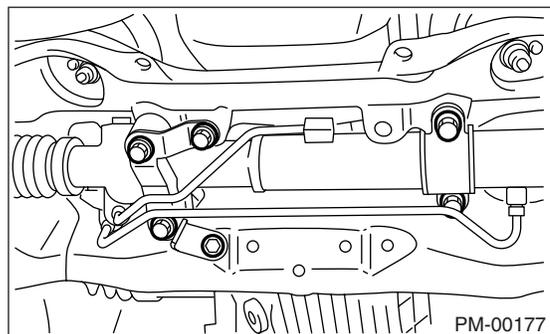
#### 3. GEARBOX

- 1) With the vehicle placed on a level surface, turn the steering wheel 90° in both the left and right directions.

While the wheel is being rotated, reach under the vehicle and check for looseness in gearbox.

#### **Tightening torque:**

**60 N·m (6.1 kgf-m, 44.1 ft-lb)**

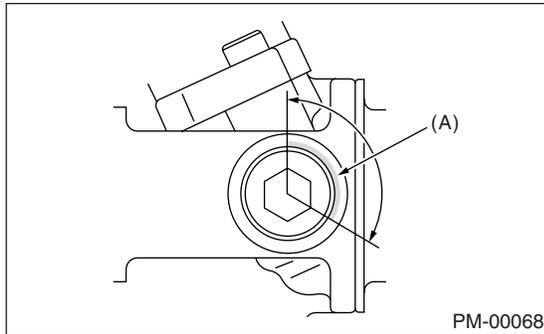


- 2) Check the boot for damage, cracks or deterioration.

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- 3) With the vehicle placed on a level surface, quickly turn the steering wheel to the left and right. While steering wheel is being rotated, check the gear backlash. If any noise is noticed, adjust the gear backlash.
- 4) Apply liquid gasket to at least 1/3 of entire perimeter of adjusting screw thread.
- 5) Tighten adjusting screw to 25 N·m (2.5 kgf·m, 18.1 ft·lb) and then loosen.
- 6) Tighten adjusting screw to 3.9 N·m (0.40 kgf·m, 2.9 ft·lb) and then loosen 20°.



(A) Apply liquid gasket to at least 1/3 of entire perimeter

- 7) Install the lock nut. While holding adjusting screw with a wrench, tighten the lock nut using ST. ST 926230000 SPANNER

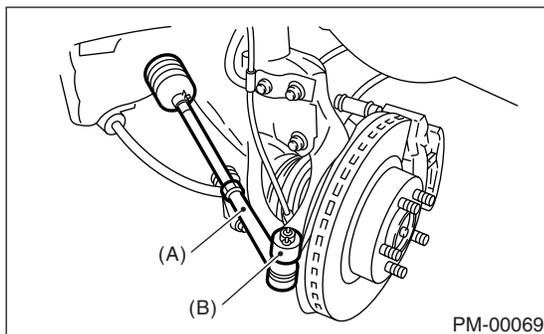
### **Tightening torque (lock nut):**

**25 N·m (2.5 kgf·m, 18.1 ft·lb)**

Hold the adjusting screw with a wrench to prevent it from turning while tightening the lock nut.

## 4. TIE-ROD

- 1) Check the tie-rod and tie-rod ends for bends, scratches or other damage.



(A) Tie-rod end  
(B) Knuckle arm

- 2) Check the connections of knuckle ball joints for play, inspect for damage on dust seals, and check free play of ball studs. If castle nut is loose, retighten it to the specified torque, then tighten further up to 60° until cotter pin hole is aligned.

### **Tightening torque:**

**27 N·m (2.75 kgf·m, 19.9 ft·lb)**

- 3) Check the lock nut on the tie-rod for tightness. If it is loose, retighten it to the specified torque.

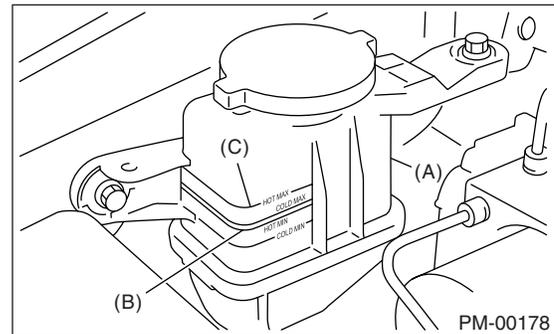
### **Tightening torque:**

**85 N·m (8.7 kgf·m, 63 ft·lb)**

## 5. POWER STEERING FLUID LEVEL

### NOTE:

- At power steering fluid temperature 20°C (68°F); read the fluid level on the “COLD” side.
  - At power steering fluid temperature 80°C (176°F); read the fluid level on the “HOT” side.
- 1) Place the vehicle with engine “OFF” on a level surface.
  - 2) Check the fluid level using the scale on the outside of the reservoir tank (A). If the level is below “MIN” (B), add fluid to bring it up to “MAX” (C).



### NOTE:

If fluid level is at MAX level or above, drain fluid to keep the level in the specified range of indicator by using a syringe or the like.

### **Recommended fluid:**

**Refer to “RM” section. <Ref. to RM-4, FLUID, RECOMMENDED MATERIALS, Recommended Materials.>**

### **Fluid capacity:**

**0.8 ℓ (0.8 US qt, 0.7 Imp qt)**

## 6. POWER STEERING FLUID FOR LEAKS

Inspect the underside of oil pump and gearbox of power steering system, hoses, pipes and their couplings for fluid leaks.

If the fluid leaks are found, retighten their fitting bolts (or nuts) and/or replace their parts.

### NOTE:

- Wipe the leaked fluid off after correcting fluid leaks.
- Also pay attention to clearances between hoses (or pipes) and other parts when inspecting fluid leaks.

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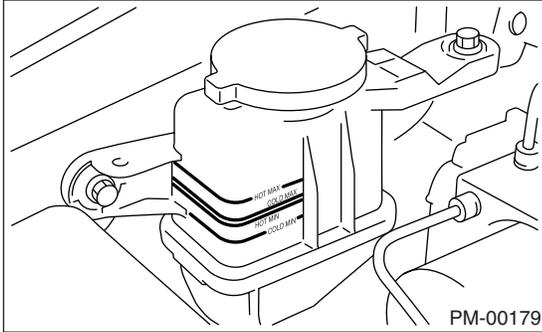
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### 7. HOSES OF OIL PUMP FOR DAMAGES

Check the pressure hose and return hose of oil pump for crack, swell or damage. Replace the hose with a new one if necessary.

**NOTE:**

Prevent hoses from turning and/or bending when installing hoses.



### 8. POWER STEERING PIPES FOR DAMAGES

Check the power steering pipes for corrosion and damage.

Replace the pipes with new ones if necessary.

### 9. GEARBOX BOOTS

Inspect both sides of the gearbox boot as follows, and correct the defects if necessary.

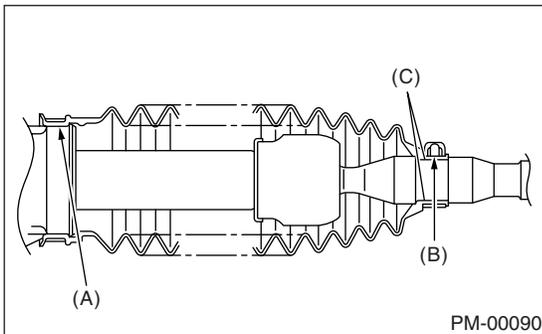
1) Positions (A) and (B) of the gearbox boot are fitted correspondingly in grooves (A) and (B) of the gearbox and rod (C).

2) Clips are fitted outside of positions (A) and (B) of boot.

3) Boot does not have crack and hole.

**NOTE:**

Rotate the position (B) of gearbox boot against the twist of it produced by adjustment of toe-in, etc. Apply grease to the groove (C).



### 10. FITTING BOLTS AND NUTS

Inspect the fitting bolts and nuts of oil pump and bracket for looseness, and retighten them if necessary.

Inspect and/or retighten them when engine is cold.