

# Preparation for Overhaul

## MANUAL TRANSMISSION AND DIFFERENTIAL

### 8. Preparation for Overhaul

#### A: PROCEDURE

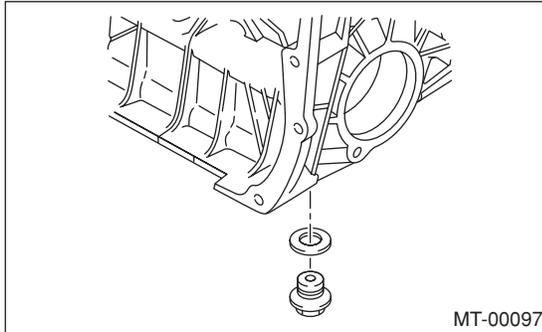
- 1) Clean oil, grease, dirt and dust from transmission.
- 2) Remove the drain plug to drain oil. Tighten the engine oil drain plug after draining.

**NOTE:**

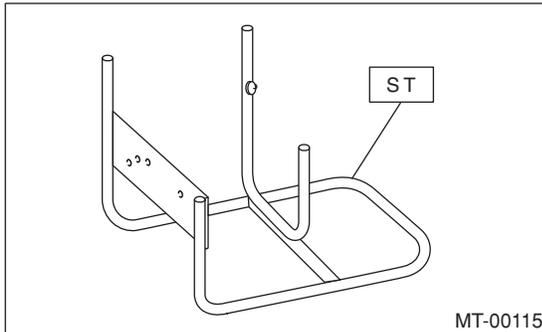
Use a new gasket.

**Tightening torque:**

**70 N-m (7.1 kgf-m, 51 ft-lb)**



- 3) Attach the transmission to ST.  
ST 499937100 TRANSMISSION STAND



- 4) Rotating parts should be coated with oil prior to assembly.
- 5) All disassembled parts, if to be reused, should be reinstalled in the original positions and directions.
- 6) Always use new ones for gaskets, lock washers and lock nut.
- 7) Liquid gasket should be applied where specified to prevent leakage.