

# Oil Seal

## 5. Oil Seal

### A: INSPECTION

Check leakage of gear oil from the oil seal part. If there is oil leakage, replace with a new oil seal.

### B: REPLACEMENT

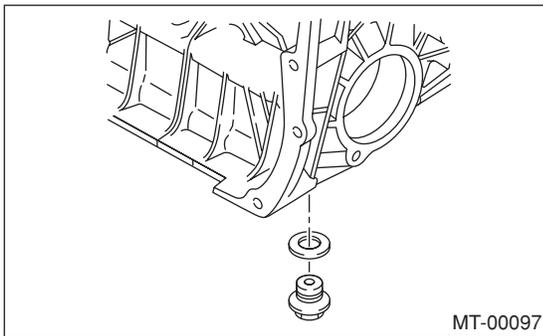
- 1) Clean the transmission exterior.
- 2) Drain gear oil completely.

#### NOTE:

- Tighten the drain plug after draining transmission gear oil.
- Be sure to use a new gasket.

#### Tightening torque:

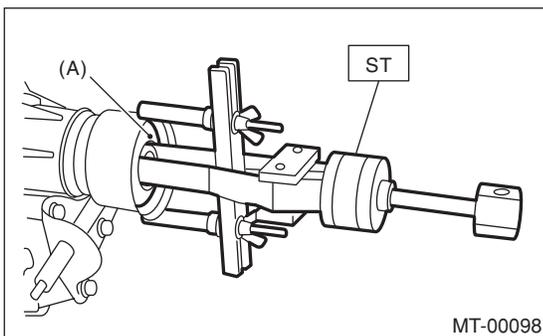
**70 N·m (7.1 kgf-m, 51 ft-lb)**



- 3) Remove the rear exhaust pipe and muffler. <Ref. to EX(H4SO)-8, REMOVAL, Rear Exhaust Pipe.> <Ref. to EX(H4SO)-10, REMOVAL, Muffler.>

- 4) Remove the heat shield cover. (If equipped)
- 5) Remove the propeller shaft. <Ref. to DS-10, REMOVAL, Propeller Shaft.>

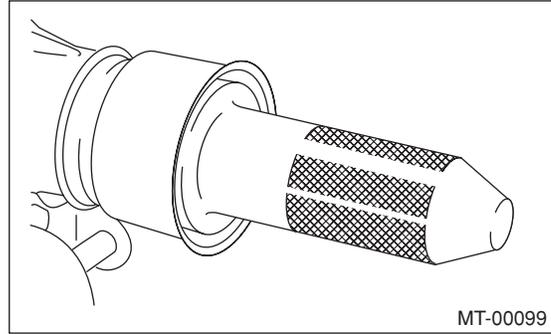
- 6) Using the ST, remove the oil seal.  
ST 398527700 PULLER ASSY



(A) Oil seal

- 7) Using the ST, install the oil seal.

ST 498057300 INSTALLER



- 8) Install the propeller shaft. <Ref. to DS-11, INSTALLATION, Propeller Shaft.>

- 9) Install the heat shield cover. (If equipped)

- 10) Install the rear exhaust pipe and muffler.

<Ref. to EX(H4SO)-8, INSTALLATION, Rear Exhaust Pipe.> <Ref. to EX(H4SO)-10, INSTALLATION, Muffler.>

- 11) Pour gear oil and check the oil level. <Ref. to 5MT-24, REPLACEMENT, Transmission Gear Oil.>