

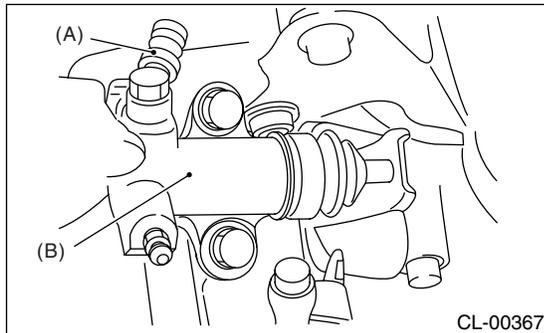
## 5. Operating Cylinder

### A: REMOVAL

- 1) Remove the air intake chamber. <Ref. to IN(H4SO)-9, REMOVAL, Air Intake Chamber.>
- 2) Disconnect the clutch hose from operating cylinder.

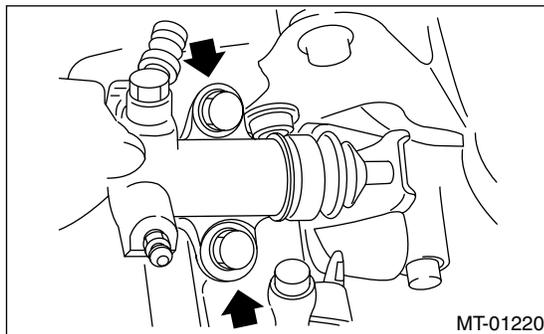
**CAUTION:**

**Cover the hose joint to prevent clutch fluid from flowing out.**



- (A) Clutch hose
- (B) Operating cylinder

- 3) Remove the operating cylinder from transmission.



### B: INSTALLATION

- 1) Install in the reverse order of removal.

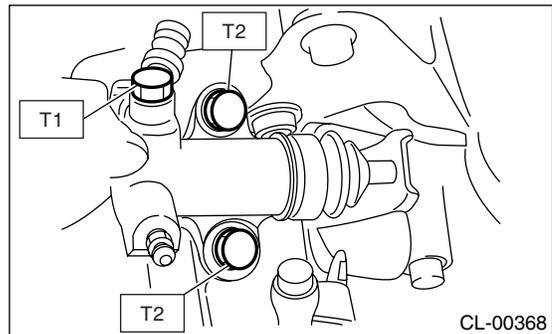
**NOTE:**

Before installing the operating cylinder, apply grease (SUNLIGHT 2: Part No. 003602010) to the contact point of the release lever and operating cylinder.

**Tightening torque:**

**T1: 18 N·m (1.8 kgf-m, 13.0 ft-lb)**

**T2: 37 N·m (3.8 kgf-m, 27.5 ft-lb)**



- 2) After bleeding air from the operating cylinder, ensure that clutch operates properly. <Ref. to CL-20, Clutch Fluid Air Bleeding.>

### C: INSPECTION

- 1) Check the operating cylinder for damage. If operating cylinder is damaged, replace it.
- 2) Check the operating cylinder for fluid leakage or damage on boot. If any leakage or damage is found, replace the operating cylinder.