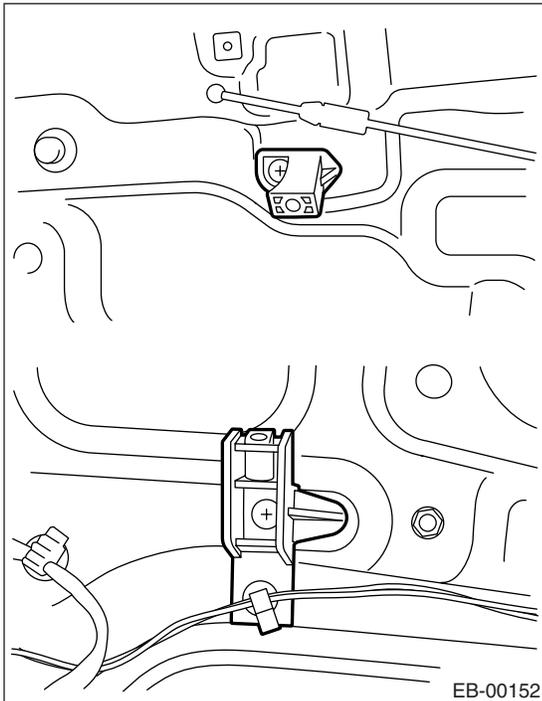


4. Front Door

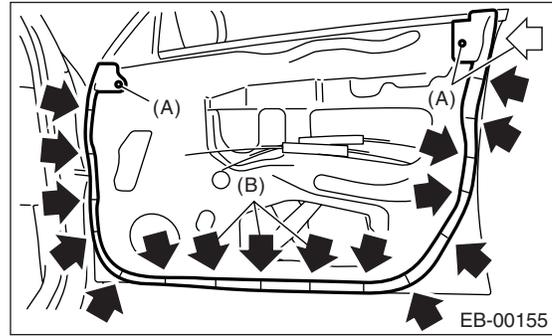
A: REMOVAL

1. FRONT DOOR PANEL

- 1) Disconnect the ground cable from battery.
- 2) Remove the front door trim. <Ref. to EI-48, REMOVAL, Door Trim.>
- 3) Remove the outer mirror assembly. <Ref. to GW-19, REMOVAL, Outer Mirror Assembly.>
- 4) Remove the front door speaker. <Ref. to ET-6, REMOVAL, Front Speaker.>
- 5) Pull back the sealing cover. <Ref. to EB-20, REMOVAL, Front Sealing Cover.>
- 6) Remove the gusset and front door glass. <Ref. to GW-11, REMOVAL, Front Door Glass.>
- 7) Remove the door sash, and remove the front door regulator and motor. <Ref. to GW-16, REMOVAL, Front Regulator and Motor Assembly.>
- 8) Remove the front door latch assembly. <Ref. to SL-34, REMOVAL, Front Door Latch & Door Lock Actuator Assembly.>
- 9) Remove the front outer handle. <Ref. to SL-33, REMOVAL, Front Outer Handle.>
- 10) Remove the screw to remove door trim bracket.



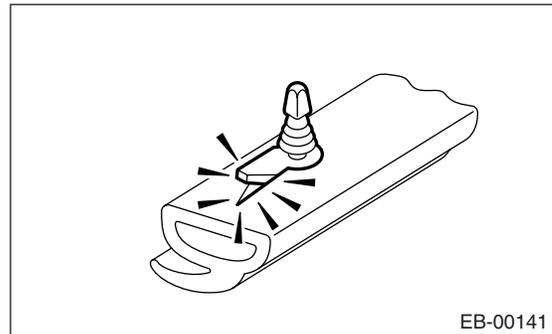
- 11) Remove the front door weather strip.



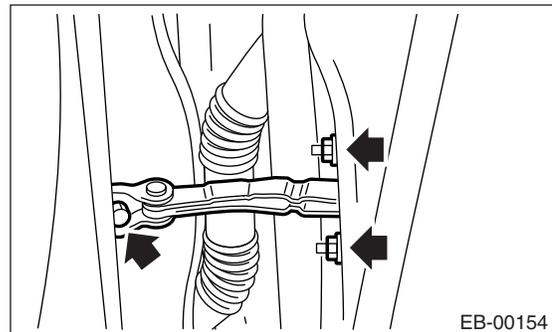
- (A) Pin clip
(B) Weather strip clip

NOTE:

If the weather strip clip is removed with excessive force, the weather strip may be damaged. Be sure to use clip remover to remove.



- 12) Remove the bolts and nuts to remove door checker.



- 13) Remove the front door. <Ref. to EB-17, FRONT DOOR ASSEMBLY, REMOVAL, Front Door.>

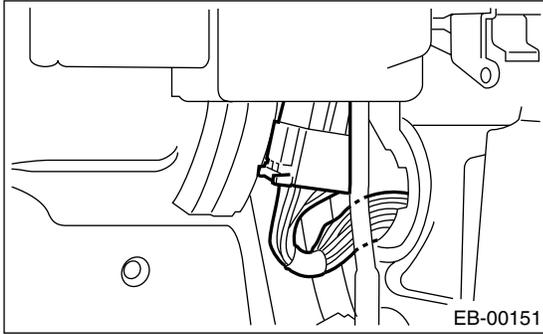
2. FRONT DOOR ASSEMBLY

- 1) Disconnect the ground cable from battery.
- 2) Remove the front pillar lower trim. <Ref. to EI-60, REMOVAL, Lower Inner Trim.>
- 3) Remove the instrument panel lower cover or glove box lower cover. <Ref. to EI-50, REMOVAL, Instrument Panel Lower Cover.> or <Ref. to EI-51, REMOVAL, Glove Box.>

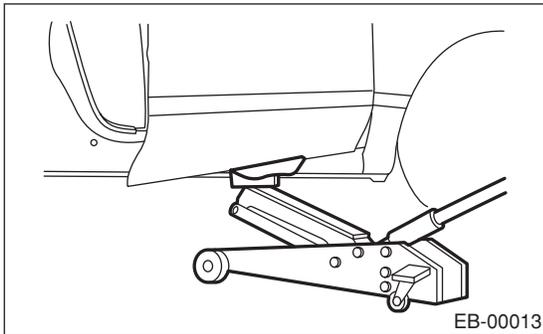
Front Door

EXTERIOR BODY PANELS

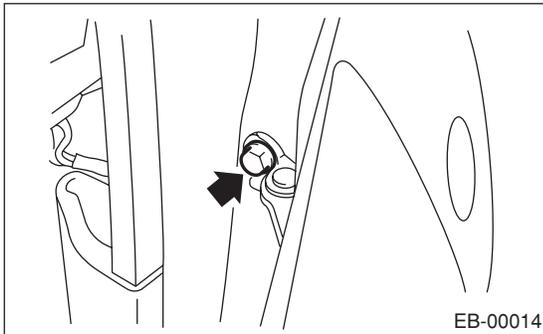
- 4) Disconnect the connector of door harness from body harness.



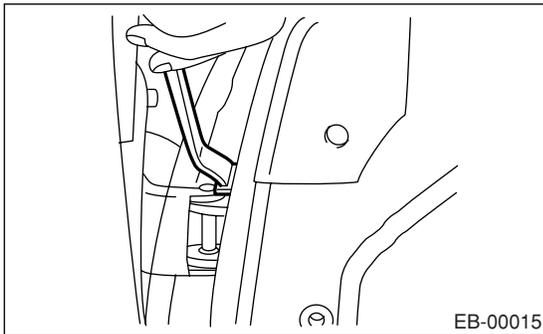
- 5) Put a wooden block on jack, and place the jack under the front door. Support the door with a jack to protect it from damage.



- 6) Remove the bolt from door checker.



- 7) Remove the door-side bolts for upper and lower hinges to remove front door panel.



- 8) Remove the door hinge from vehicle.

B: INSTALLATION

1. FRONT DOOR PANEL

Install in the reverse order of removal.

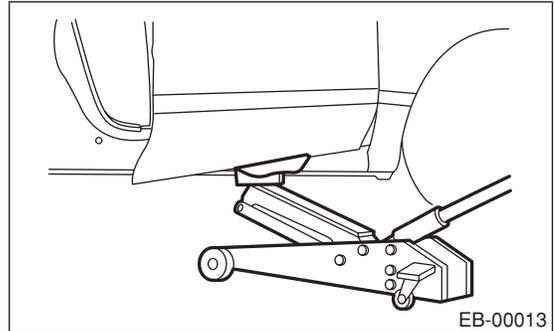
Tightening torque:

Refer to "COMPONENT" of "General Description".

<Ref. to EB-8, FRONT DOOR PANEL, COMPONENT, General Description.>

2. FRONT DOOR ASSEMBLY

- 1) Put a wooden block on jack and place the front door on it.



- 2) Apply grease to the sliding area of door hinges, and install the door hinge to vehicle.

- 3) Install the front door to upper hinge and lower hinge adjusting by jack.

- 4) Tighten the bolt of door checker.

- 5) Connect the door harness connector, and install the instrument panel lower cover.

- 6) Install the front pillar lower trim.

Tightening torque:

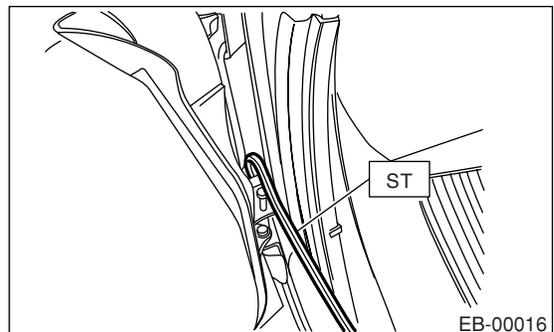
Refer to "COMPONENT" of "General Description".

<Ref. to EB-8, FRONT DOOR PANEL, COMPONENT, General Description.>

C: ADJUSTMENT

- 1) Using the ST, loosen the body-side bolts of upper and lower hinges to align the front door panel longitudinal and lateral position.

ST 925610000 DOOR HINGE WRENCH



2) Loosen the screws (A), and tap the striker (B) using plastic hammer to adjust the gap between rear end surface of front door panel and front end surface of rear door.

CAUTION:

Do not use an impact wrench. Welding area on the striker nut plate is easily broken.

