

General Diagnostic Table

MANUAL TRANSMISSION AND DIFFERENTIAL

20. General Diagnostic Table

A: INSPECTION

1. MANUAL TRANSMISSION

Symptom	Possible cause	Corrective action
1. Gears are difficult to intermesh. NOTE: The cause for difficulty in shifting gears can be classified into two kinds: one is defective gear shift system and the other is defective transmission. However, if the operation is heavy and engagement of the gears is difficult, defective clutch disengagement may also be responsible. Check whether the clutch is correctly functioning, before checking the gear shift system and transmission.	(a) Worn, damaged or burred chamfer of internal spline of sleeve and reverse driven gear	Replace.
	(b) Worn, damaged or burred chamfer of spline of gears	Replace.
	(c) Worn or scratched bushings	Replace.
	(d) Incorrect contact between synchronizer ring and gear cone, or wear	Rectify or replace.
2. Gear slip-out <ul style="list-style-type: none"> • Gear slips out when coasting on rough road. • Gear slips out during acceleration. 	(a) Defective pitching stopper adjustment	Adjust.
	(b) Loose engine mounting bolts	Tighten or replace.
	(c) Worn fork shifter, broken shifter fork rail spring	Replace.
	(d) Worn or damaged ball bearing	Replace.
	(e) Excessive clearance between splines of synchronizer hub and synchronizer sleeve	Replace.
	(f) Worn tooth step of synchronizer hub (caused by slip-out of 3rd gear)	Replace.
	(g) Worn 1st driven gear and driven shaft	Replace.
	(h) Worn 2nd driven gear and bushing	Replace.
	(i) Worn 3rd drive gear and needle bearing	Replace.
	(j) Worn 3rd drive gear and needle bearing	Replace.
	(k) Worn reverse idler gear and bushing	Replace.
3. Noise emit from transmission. NOTE: If a noise is heard when the vehicle is parked with its engine idling and if a noise ceases when the clutch is disengaged, it may be considered that the noise comes from the transmission.	(a) Insufficient or improper lubrication	Lubricate with specified oil or replace.
	(b) Worn or damaged gears and bearings NOTE: If the trouble is only wear of the tooth surfaces, merely a high roaring noise will occur at high speeds, but if any part is broken, rhythmical knocking sound will be heard even at low speeds.	Replace.

General Diagnostic Table

MANUAL TRANSMISSION AND DIFFERENTIAL

2. DIFFERENTIAL

Symptom	Possible cause	Corrective action
<p>1. Broken differential (case, gear, bearing, etc.)</p> <p>NOTE: Noise will be developed and finally it will become impossible to continue to run due to broken pieces obstructing the gear revolution.</p>	(a) Insufficient or improper oil	Disassemble differential and replace broken components. At the same time check other components for any trouble, and replace if necessary.
	(b) Use of vehicle under severe conditions such as excessive load and improper use of clutch	Readjust bearing preload and backlash and face contact of gears.
	(c) Improper adjustment of taper roller bearing	Adjustment.
	(d) Improper adjustment of drive pinion and hypoid driven gear	Adjustment.
	(e) Excessive backlash due to worn differential side gear, washer or differential pinion under severe operating conditions of the vehicle.	Add recommended oil to the specified level. Do not use vehicle under severe operating conditions.
	(f) Loose hypoid driven gear tightening bolts	Tighten.
<p>2. Differential and hypoid gear noises</p> <p>Troubles of the differential and hypoid gear always appear as noise problems. Therefore noise is the first indication of trouble. However noises from the engine, muffler, tire, exhaust gas, bearing, body, etc. are easily mistaken for the differential noise. Pay special attention to the hypoid gear noise because it is easily confused with other gear noises. There are the following four kinds of noises.</p> <ul style="list-style-type: none"> • Gear noise when driving: If noise increases as the vehicle speed increases it may be due to insufficient gear oil, incorrect gear engagement, damaged gears, etc. • Gear noise when coasting: Damaged gears due to maladjusted bearings and incorrect shim adjustment. • Bearing noise when driving or coasting: Cracked, broken or rusty bearings • Noise mainly when turning: Noise occurs from differential side gear, differential pinion or differential pinion shaft, etc. 	(a) Insufficient oil	Lubricate.
	(b) Improper adjustment of hypoid driven gear and drive pinion	Check tooth contact.
	(c) Worn teeth of hypoid driven gear and drive pinion	Replace as a set. Readjust bearing preload.
	(d) Loose roller bearing	Readjust hypoid driven gear to drive pinion backlash and check tooth contact.
	(e) Distorted hypoid driven gear or differential case	Replace.
	(f) Worn washer and differential pinion shaft	Replace.