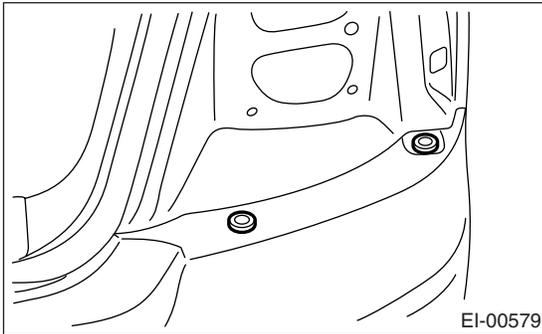


## 9. Rear Bumper

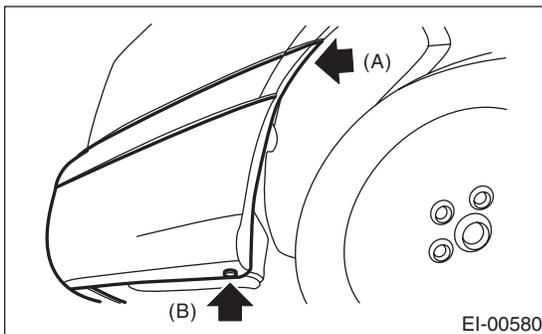
### A: REMOVAL

#### 1. REAR BUMPER FACE

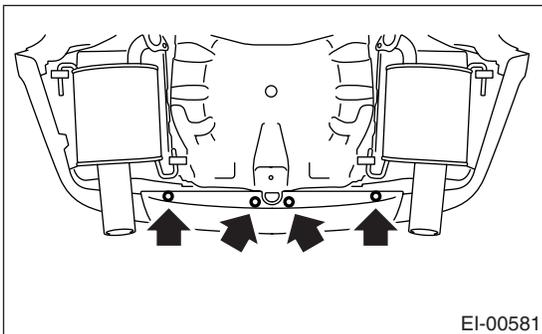
- 1) Disconnect the ground cable from battery.
- 2) Remove the rear combination light assembly.  
<Ref. to LI-20, REMOVAL, Rear Combination Light Assembly.>
- 3) Remove the two clips.



- 4) Turn over the mud guard, and remove the bolt (A) inside wheel house, and the clips (B) on the lower side of bumper.

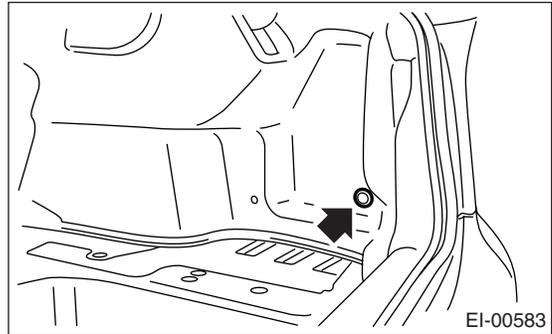


- 5) Remove the clips on the lower side of rear bumper.

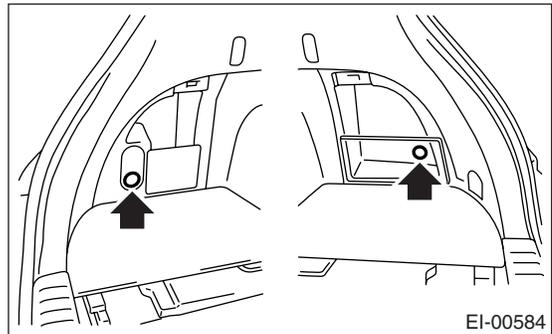


- 6) Remove the service hole cover, and remove the bolt.

- Sedan model: trunk side trim

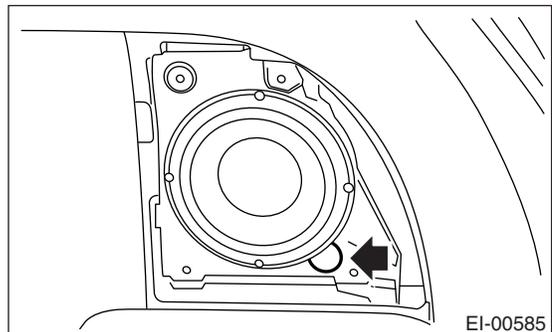


- Wagon model: rear quarter lower trim

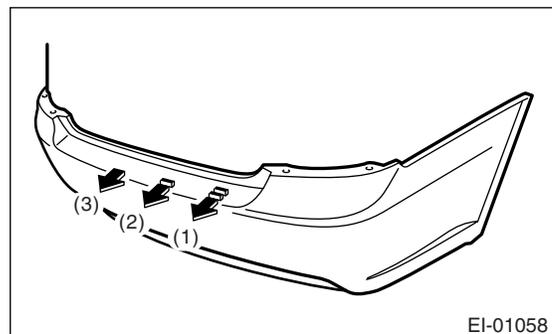


#### NOTE:

For model with woofer, remove the woofer cover.



- 7) Remove the rear bumper from vehicle body.



#### NOTE:

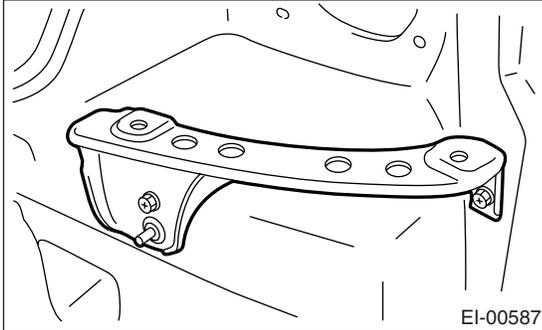
- Do not pull with a excessive force. Otherwise the bracket installation area may be damaged.
- When removing the bumper face from bracket, it is easier to remove from the end in order.

# Rear Bumper

## EXTERIOR/INTERIOR TRIM

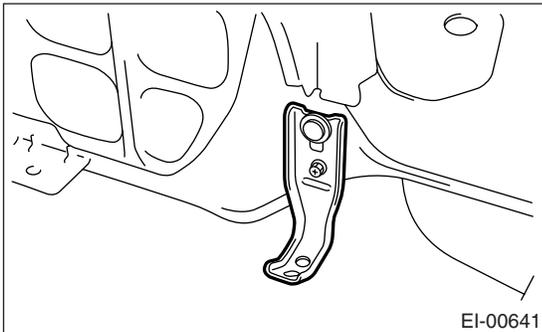
### 2. REAR BUMPER BRACKET

- 1) Remove the rear bumper face from vehicle body.
- 2) Remove the rear bumper bracket corner from vehicle body. (both sides)

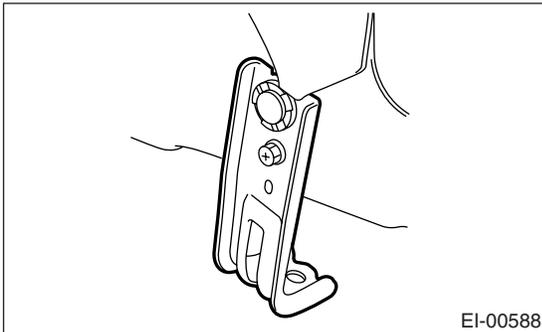


- 3) Remove the lower brackets from vehicle body.

- Sedan model: 2 places



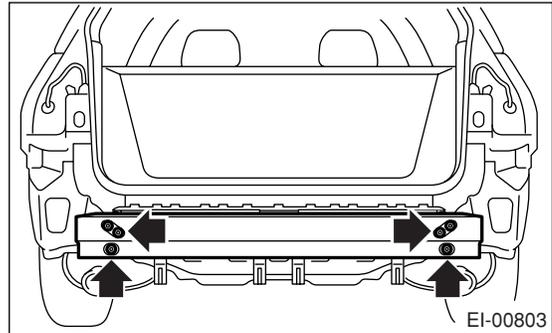
- Wagon model: 4 places



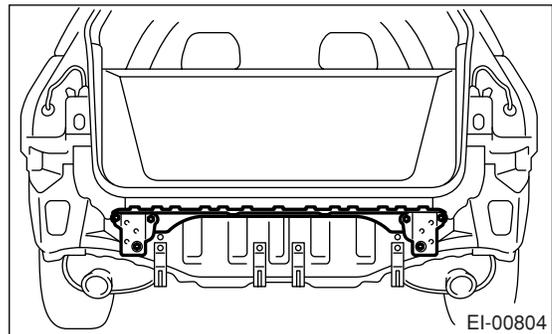
### 3. REAR BUMPER BEAM ASSEMBLY

- 1) Disconnect the ground cable from battery.
- 2) Remove the rear bumper face. <Ref. to EI-37, REAR BUMPER FACE, REMOVAL, Rear Bumper.>
- 3) Remove the energy absorber foam.

- 4) Remove the nuts, and remove the beam main reinforcement from vehicle body.



- 5) Remove the nuts, and remove the bumper beam bracket and beam upper rear from vehicle body.



## B: INSTALLATION

### 1. REAR BUMPER FACE

- 1) Install the beam upper rear to vehicle body.
- 2) Install the bumper face to vehicle body.

#### NOTE:

If the bumper face is easily come off the beam upper rear, adjust the hook area of the bracket side.

- 3) Install in the reverse order of removal.

#### Tightening torque:

Refer to "COMPONENT" of "General Description".

<Ref. to EI-6, REAR BUMPER (SEDAN MODEL), COMPONENT, General Description.>

### 2. REAR BUMPER BRACKET

Install in the reverse order of removal.

### 3. REAR BUMPER BEAM ASSEMBLY

Install in the reverse order of removal.

## C: REPAIR

Refer to the description for front bumper repair. <Ref. to EI-30, REMOVAL, Front Bumper.>