

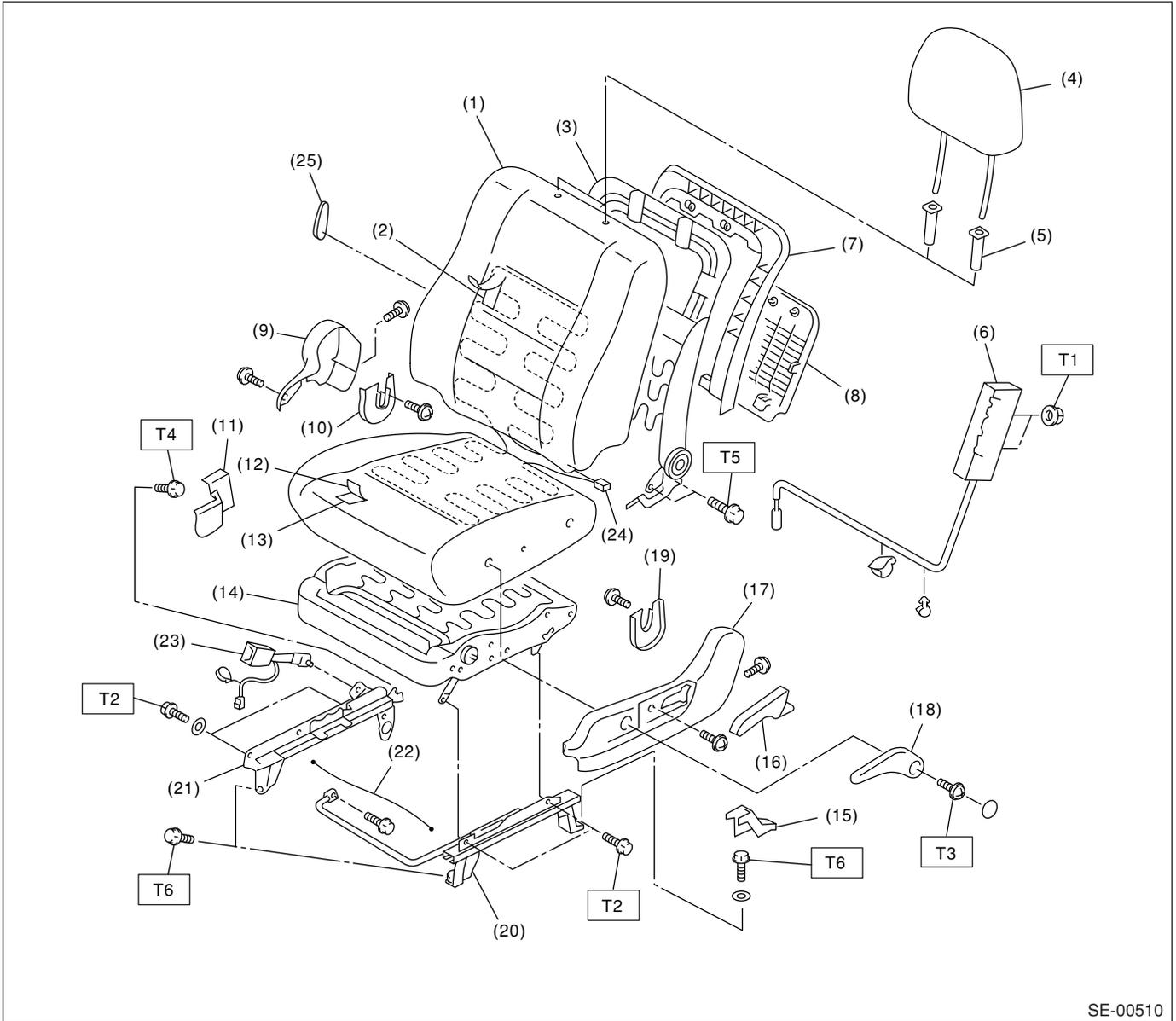
# General Description

SEATS

## 1. General Description

### A: COMPONENT

#### 1. FRONT SEAT LH (MANUAL SEAT)



SE-00510

(1) Backrest cover	(12) Seat cushion cover	(23) Inner seat belt
(2) Backrest pad	(13) Seat cushion pad	(24) Seat heater unit
(3) Backrest frame ASSY	(14) Seat cushion frame ASSY	(25) Lumber support lever
(4) Headrest ASSY	(15) Bolt cover rear outside	
(5) Headrest lock bushing	(16) Reclining lever	
(6) Side airbag module	(17) Seat side cover outside	
(7) Cover frame	(18) Lifter lever	
(8) Backrest back cover	(19) Hinge inner cover LH	
(9) Seat side cover inside	(20) Outer slide rail	
(10) Hinge inner cover RH	(21) Inner slide rail	
(11) Bolt cover rear inside	(22) Connecting wire	

**Tightening torque: N-m (kgf-m, ft-lb)**

**T1: 6 (0.61, 4.43)**

**T2: 10 (1.02, 7.38)**

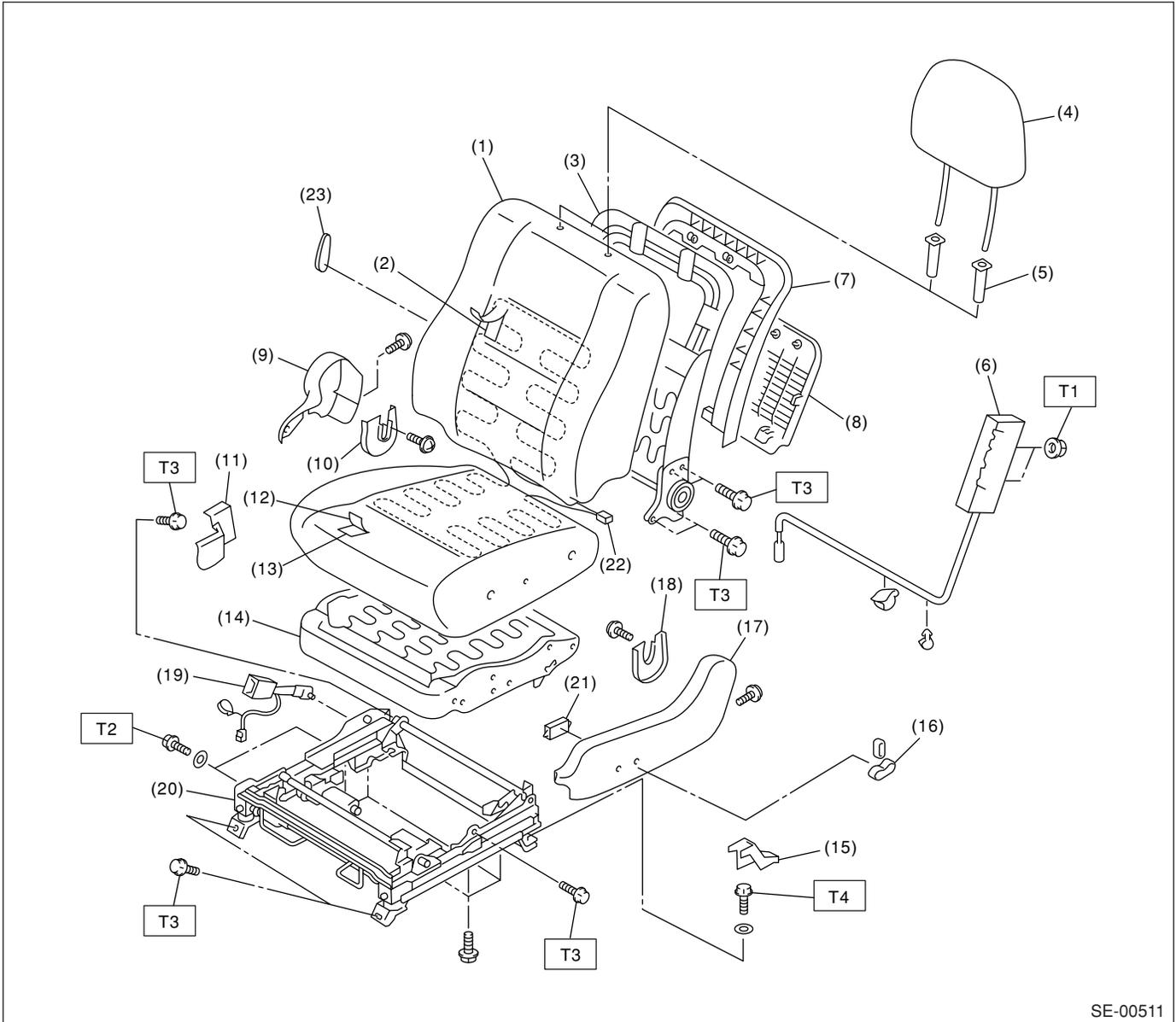
**T3: 22 (2.24, 16.2)**

**T4: 30 (3.06, 22.1)**

**T5: 52 (5.30, 38.4)**

**T6: 53 (5.40, 39.1)**

## 2. FRONT SEAT LH (POWER SEAT)



- |                            |                              |                             |
|----------------------------|------------------------------|-----------------------------|
| (1) Backrest cover         | (11) Bolt cover rear inside  | (21) Power seat switch unit |
| (2) Backrest pad           | (12) Seat cushion cover      | (22) Seat heater unit       |
| (3) Backrest frame ASSY    | (13) Seat cushion pad        | (23) Lumber support lever   |
| (4) Headrest ASSY          | (14) Seat cushion frame ASSY |                             |
| (5) Headrest lock bushing  | (15) Bolt cover rear outside |                             |
| (6) Side airbag module     | (16) Power seat switch knob  |                             |
| (7) Cover frame            | (17) Seat side cover outside |                             |
| (8) Backrest back cover    | (18) Hinge inner cover LH    |                             |
| (9) Seat side cover inside | (19) Inner seat belt         |                             |
| (10) Hinge inner cover RH  | (20) Seat rail ASSY          |                             |

**Tightening torque: N-m (kgf-m, ft-lb)**

**T1: 6 (0.61, 4.43)**

**T2: 22 (2.24, 16.2)**

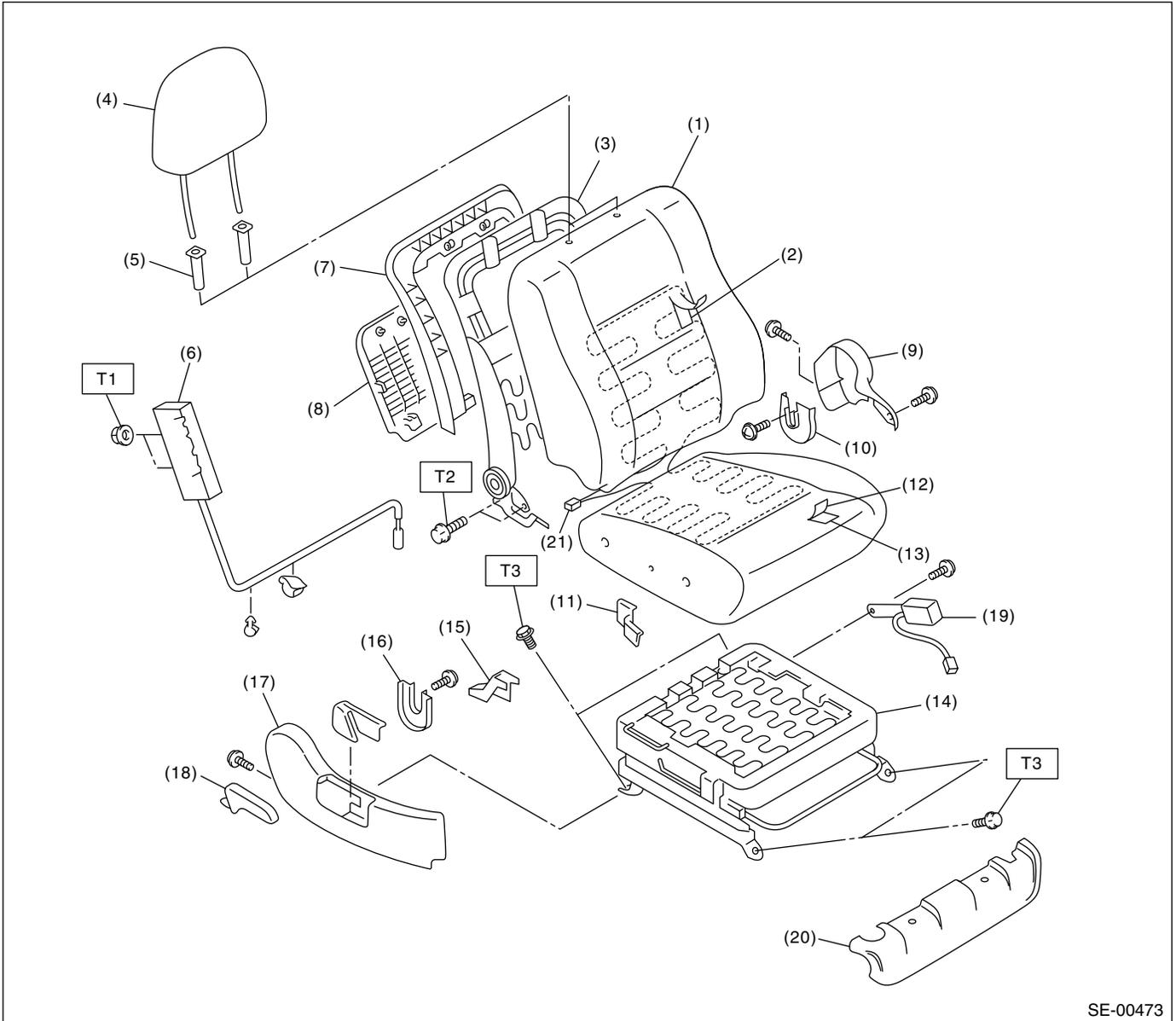
**T3: 52 (5.30, 38.4)**

**T4: 53 (5.40, 39.1)**

# General Description

SEATS

## 3. FRONT SEAT RH (MANUAL SEAT)



SE-00473

- |                           |   |                       |
|---------------------------|---|-----------------------|
| (1) Backrest cover        | (10) Hinge inner cover LH                   | (18) Reclining lever  |
| (2) Backrest pad          | (11) Bolt cover rear inside                 | (19) Inner seat belt  |
| (3) Backrest frame ASSY   | (12) Seat cushion cover                     | (20) Bolt cover front |
| (4) Headrest ASSY         | (13) Seat cushion pad                       | (21) Seat heater unit |
| (5) Headrest lock bushing | (14) Seat cushion frame and slide rail ASSY |                       |
| (6) Side airbag module    | (15) Bolt cover rear outside                |                       |
| (7) Cover frame           | (16) Hinge inner cover RH                   |                       |
| (8) Backrest back cover   | (17) Seat side cover outside                |                       |
| (9) Seat cover inside     |   |                       |

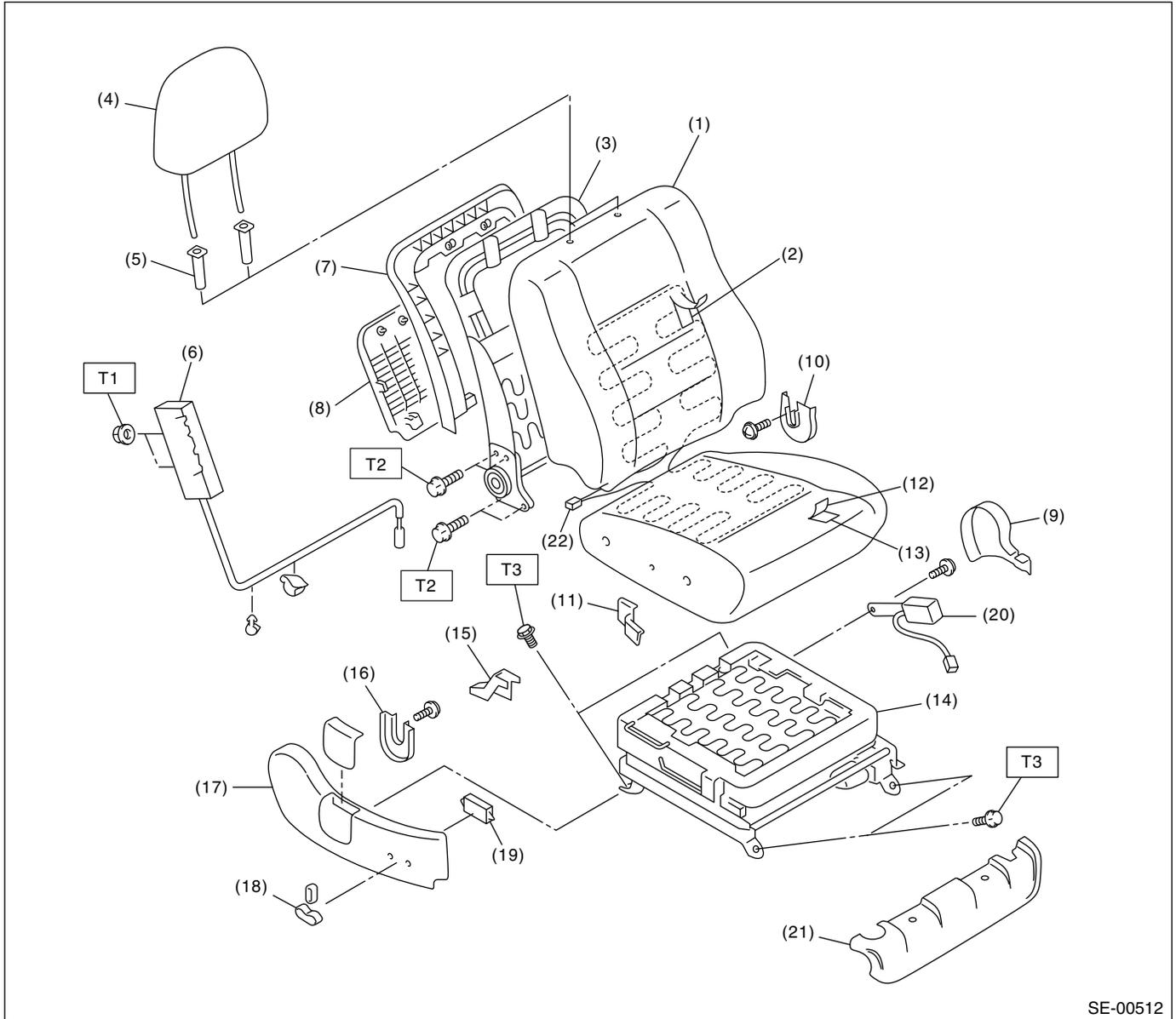
**Tightening torque: N·m (kgf·m, ft·lb)**

**T1: 6 (0.61, 4.43)**

**T2: 52 (5.30, 38.4)**

**T3: 53 (5.40, 39.1)**

## 4. FRONT SEAT RH (POWER SEAT)



SE-00512

- |                            |   |                       |
|----------------------------|---|-----------------------|
| (1) Backrest cover         | (11) Bolt cover rear inside                 | (20) Inner seat belt  |
| (2) Backrest pad           | (12) Seat cushion cover                     | (21) Bolt cover front |
| (3) Backrest frame ASSY    | (13) Seat cushion pad                       | (22) Seat heater unit |
| (4) Headrest ASSY          | (14) Seat cushion frame and slide rail ASSY |                       |
| (5) Headrest lock bushing  | (15) Bolt cover rear outside                |                       |
| (6) Side airbag module     | (16) Hinge inner cover RH                   |                       |
| (7) Cover frame            | (17) Seat side cover outside                |                       |
| (8) Backrest back cover    | (18) Power seat switch knob                 |                       |
| (9) Seat side cover inside | (19) Power seat switch unit                 |                       |
| (10) Hinge inner cover LH  |   |                       |

**Tightening torque: N-m (kgf-m, ft-lb)**

**T1: 6 (0.61, 4.43)**

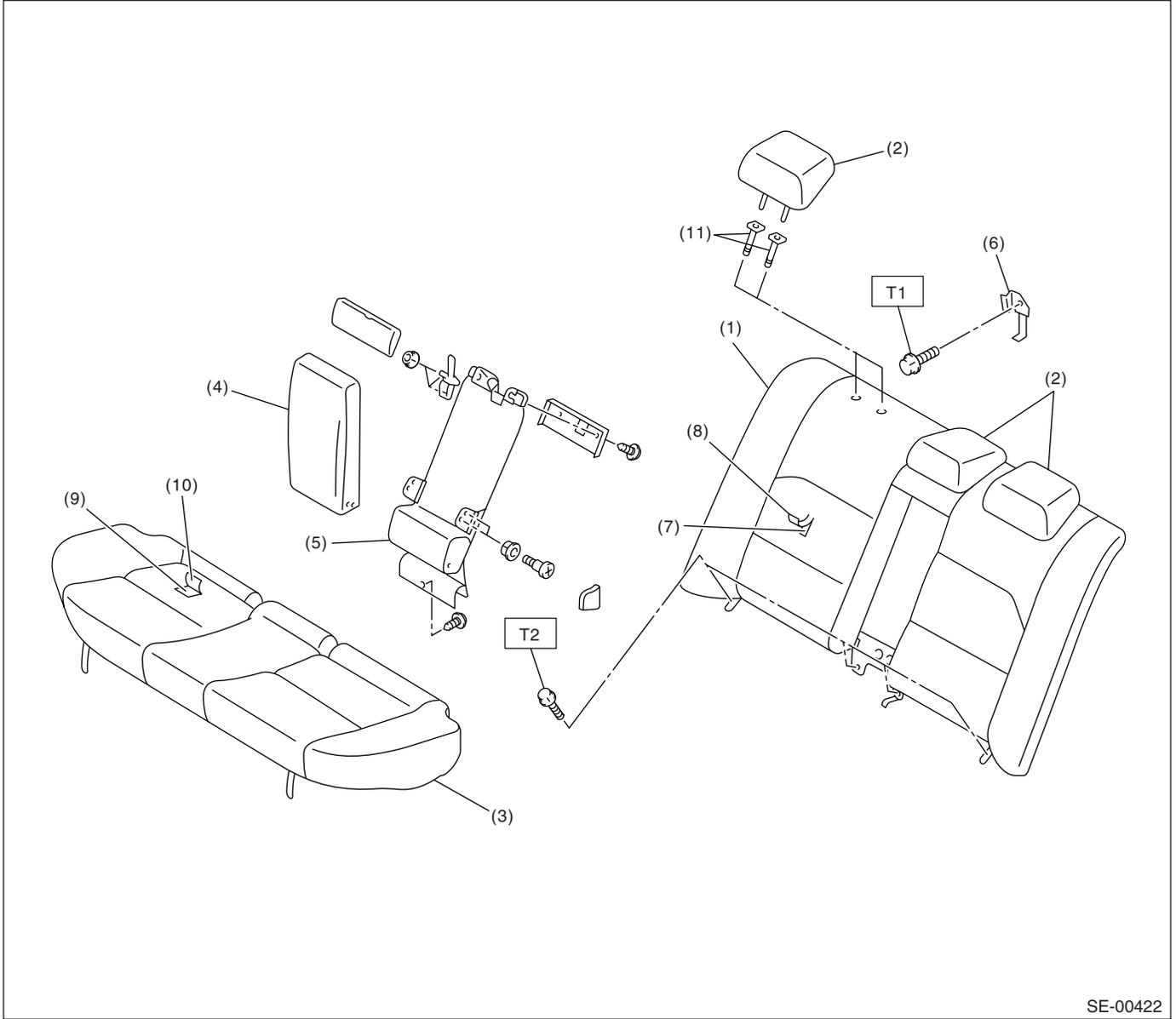
**T2: 52 (5.30, 38.4)**

**T3: 53 (5.40, 39.1)**

# General Description

SEATS

## 5. REAR SEAT (SEDAN MODEL)



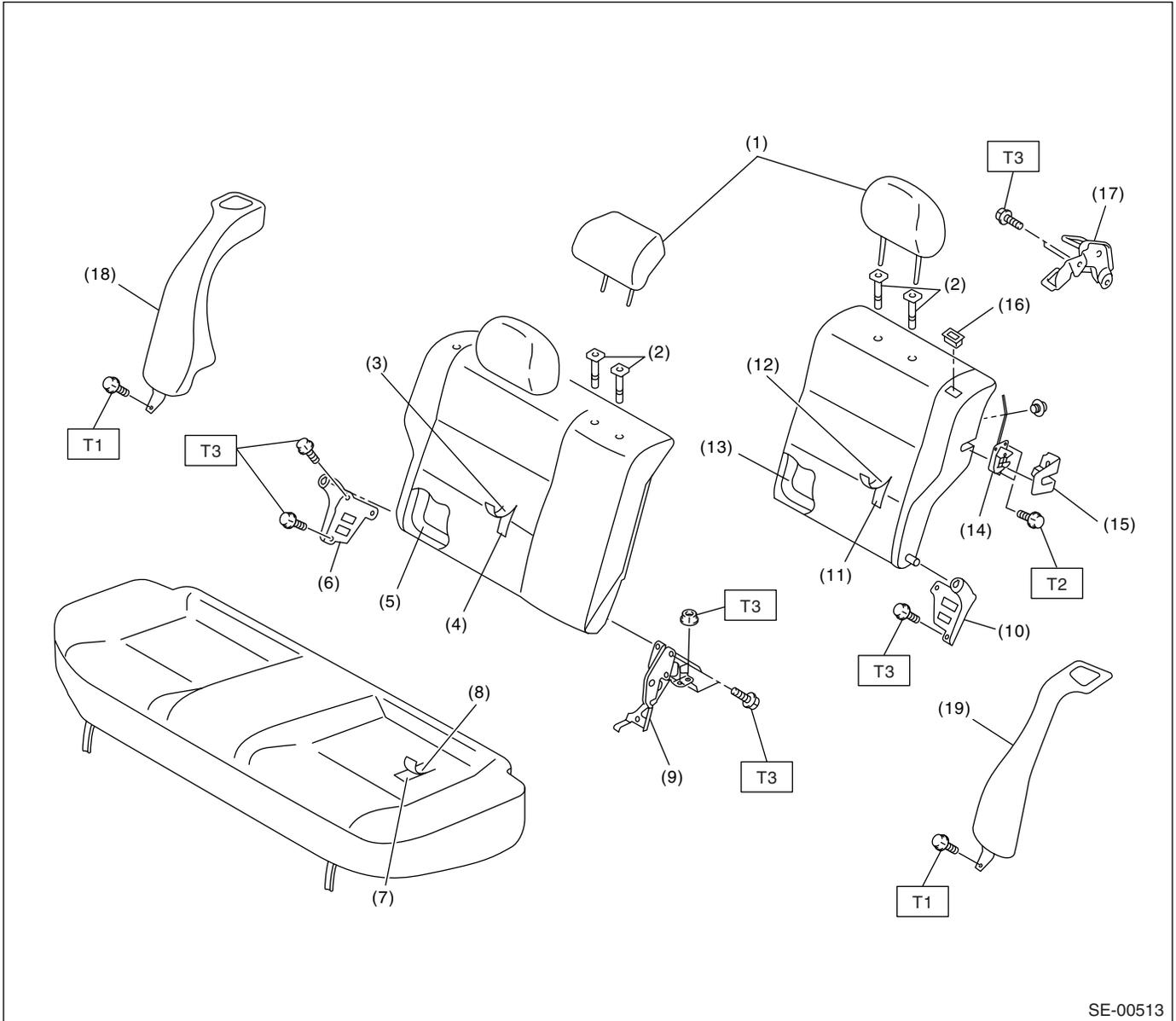
- |                          |                                   |
|--------------------------|-----------------------------------|
| (1) Backrest             | (7) Backrest pad ASSY             |
| (2) Headrest             | (8) Backrest cover ASSY           |
| (3) Cushion              | (9) Rear pad & cushion frame ASSY |
| (4) Armrest              | (10) Rear cushion cover           |
| (5) Center through frame | (11) Headrest bushing             |
| (6) Hook                 |                                   |

**Tightening torque: N·m (kgf·m, ft·lb)**

**T1: 10 (1.02, 7.38)**

**T2: 24.5 (2.5, 18.1)**

## 6. REAR SEAT (WAGON MODEL)



SE-00513

- |                        |                            |                           |
|------------------------|----------------------------|---------------------------|
| (1) Headrest           | (9) Hinge ASSY center      | (17) Striker              |
| (2) Headrest bushing   | (10) Hinge ASSY LH         | (18) Backrest shoulder RH |
| (3) Backrest cover RH  | (11) Backrest pad LH       | (19) Backrest shoulder LH |
| (4) Backrest pad RH    | (12) Backrest cover LH     |                           |
| (5) Backrest frame RH  | (13) Backrest frame LH     |                           |
| (6) Hinge ASSY RH      | (14) Seat back latch       |                           |
| (7) Seat cushion pad   | (15) Seat back latch cover |                           |
| (8) Seat cushion cover | (16) Holder & button       |                           |

**Tightening torque: N·m (kgf·m, ft·lb)**

**T1: 13.7 (1.40, 10.1)**

**T2: 22 (2.24, 16.2)**

**T3: 24.5 (2.5, 18.1)**

# General Description

## SEATS

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### **B: CAUTION**

- Be sure to perform the system calibration for occupant detection system after seat installation, when the passenger seat has been removed or even one installing bolt for front passenger seat has been loosened. <Ref. to OD(diag)-12, SYSTEM CALIBRATION, OPERATION, Subaru Select Monitor.> Failure to do so may cause improper activation of passenger's airbag.
- Never disassemble the seat cushion frame assembly and slide rail, remove the occupant detection control module and each load cell sensor, or disconnect the harness connector, since the occupant detection control module, each load cell sensor and harness of occupant detection system (passenger's seat only) are installed as seat frame assembly.
- When removing the front seat from a vehicle equipped with side airbag, follow cautions given in the airbag section. <Ref. to AB-5, CAUTION, General Description.>

### **C: PREPARATION TOOL**

#### **1. GENERAL TOOL**

TOOL NAME	REMARKS
Long nose pliers	Used for removing the hog ring.
Hog ring pliers	Used for installing the hog ring.
TORX® T50	Used for removing and installing the inner seat belt.